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***This procedure
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**weld 3) Visual
checks - Shape
and size -**

**Contact
surface of
joint and**

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Sample First Time
Quality
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**Contractor
Quality
Control Plan
for Steel
Structure
Quality
Control
Manual form**

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be distributed
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Quality

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QA / QC

MANUAL

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TITLE : QA/QC

MANUAL

REVISION : 0

***“Quality is
fitness for the
purpose.”***

***Reliability is
the ability to
continue to
function to our
accepted
quality
standard.”***

***PLEDGE: OES
delegates the***

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Quality

***necessary
responsibilities
with
authority and
organisational
freedom to all
its members
under
independent ...***

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MANUAL -

Offshore

Engineering

***This sample
manual is***

based on the

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AASHTO/NSBA

Steel Bridge

Collaboration

Specification

S4.1-2002,

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QC/QA Guide
Specification
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manual is
intended to be
used on
projects where
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Page 3 of 12 1.
Scope - Jet***

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**Precision
Metal, Inc.**

***fabricates
products for
various
industries
including
aerospace,
medical and
military. Our
capabilities
include***

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Sample First Time
Quality

***shearing,
punching,
forming,
sanding, spot
welding,
welding,
machining and
...***

**QUALITY
MANUAL - Jet**

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Precision

An

***individualized
quality control
plan has all
the elements
necessary for a
well-developed
individualized
quality control
plan. The main
areas that our***

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Quality

***it covers are
the employees,
suppliers,
assets, and
clients which
in turn help to
give the best
possible
output. Since
all of the
mentioned
areas are very***

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Quality

***important for
any business
to run, use
this template
as you
wouldn't have
to create one
...***

***13+ Quality
Control Plan***

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**Templates -
Free Sample,
Example ...**

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Inspector I

arranged,

coordinated,

and audited

NDE

requirements

and did visual

inspections of

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Quality

**welds. I used
P&IDs, blue
prints, plot
graphs and
piping
isometrics to
walk down
piping systems
and red lined
isometrics and
other
drawings. I**

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Sample First Time
Quality

***created work
packages and
test packages
which
included weld
maps and
flange bolt up
maps.***

***Qc Welding
Inspector***

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Examples |**

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unless**

otherwise

indicated.

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Special

Processes:

Heat treating,

metal plating,

welding and

NDE.

Subcontractor

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/ Vendor ...
Quality

***ISO/PED/ASM
E Sec VIII/I QC
Manual
Procedure
Some of the
topics
included in
this plan
template may***

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Quality

***not be
applicable to
the project or
your
organization's
operations.
READ EACH
SECTION,
MODIFY OR
DELETE AS
REQUIRED TO
FIT YOUR ORG***

**ANIZATION'S
REQUIREMEN
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***approach is to
develop a plan
for a typical
large project,
save it as a
QA/QC Master
Plan and
develop
project***

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*Sample First Time
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**specific QA/QC
plans for
individual
projects.
Lessons
Learned ...**

**QUALITY
ASSURANCE
and QUALITY
CONTROL**

PLAN

Contractor Quality

Control Plan for Piping

Construction

----- 3 4.7.1

**Wall thickness
at specified**

**points (if
required) H**

4.7.2 Pipe

***thickness after
removal of
tack welded
pieces (if
required) H
4.8 Pressure
test***

***Contractor
Quality
Control Plan***

***for Piping
Construction***

***This procedure
applies to
General
Welding &
Fabricating
equipment,
components or
services which
may render an
item that is***

*either owned
by GW&F,
supplied to a
client as nonco
nforming, or
having a
defect in a
basic
component.*

3.0

REFERENCES

3.1 GW&F

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Assurance**

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Section 9,

“Control of

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Records” 3.2

GW&F Quality

Assurance

Manual,

Section 15,

“Control of No

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nonconformance
Quality
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***CONTROL OF
NONCONFOR
MANCE -
General
Welding &
Fabricating
Responsible to
review and***

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Quality
***approve the
EPC***

***Contractor's
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documentation
(including
Sub
contractors &
manufacturers
document)
with relation
to welding and***

***NDT activities,
e.g. NDT
procedures
and
qualifications,
NDT records
(including
various
techniques
reports),
Welding
traceability***

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welding
qualification
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